

Gildewerk Finish



FIN-00009 Finish normal
FIN-00010 Finish large

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The Netherlands

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Read this instruction manual carefully before using the equipment. If you have any questions, please contact Gildewerk.

Product description

The Gildewerk Finish is an appliance used for:

- Melting the set paraffin off the bottom of a Dipper. This prevents candles from warping or bulging at the bottom.
- Levelling the bottoms of candles after the final dip.

The normal and large Gildewerk Finish's consist of the following components:

- Melting appliance with element, thermostat and cord
- Separate grill
- Lid
- 25 Duo-bowls (melting bowls)

Most of these components are individually available.

The Gildewerk Finish normal has a 250 Watt / 220-230 Volt element and has space for three Dippers.

The Gildewerk Finish large has a 1000 Watt / 220-230 Volt element and has space for 6 Dippers or three Maxi-Dippers. Temperature can be adjusted using a thermostat, which is connected to an indicator lamp.

Installation

1. Place the Finish on a working surface or table. The surface must be stable, because the paraffin in the Finish reaches 90 °C. Make sure that nobody is able to accidentally touch the appliance, because the exterior also becomes hot.
2. Make sure that the Finish is level.
3. Place the thermostat dial in the zero position.

4. Only insert the plug into a socket once the Finish is filled with hot wax (see 'Use'). Only connect the Finish to an earthed 220-230 Volt socket with a capacity of at least 2 A for the normal Finish and 6 A for the large Finish.

Use

1. Place plastic duo-bowls under the overflow outlets.
2. If you are using the appliance for the first time, fill the Finish's tray with hot wax, ensuring that wax drips into the melting bowls from the overflow outlets. Stop filling and set the thermostat dial to 90 °C.
3. Cover the finish with the lid.
4. After use, turn off the Finish by removing the plug from the socket. Do not simply adjust the thermostat dial!

Turning on the appliance

1. Place the lid on the Finish.
2. Insert the plug into the socket.
3. Place an empty duo-bowl (melting bowl) underneath the overflow outlets. During use, make sure that the bowl does not become too full, and replace it with an empty bowl when necessary. Empty the full bowl into a dipping canister.
4. After about 15 minutes, open the lid slightly. Check whether you can see molten wax. Only if this is the case should the lid be removed!

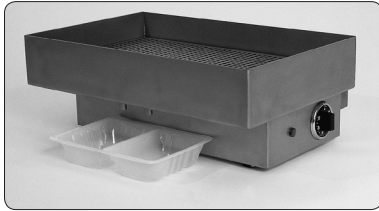
Melting off Dippers

1. Place the Dipper onto the Finish
2. Wait for the set paraffin on the bottom of the Dipper to melt.
3. Remove the Dipper from the Finish. Wait for it to stop dripping and then dab off the bottom (on a dabbing plate or the working surface).

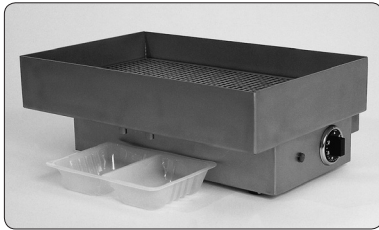
4. Between melting, the Dipper is hung in a Gildewerk Standy. When the candles are ready, place the Dipper on a table in an upright position. Place your hand on top of the Dipper and apply light pressure (this is necessary because the Dipper will jerk upwards slightly as the spring is released when the last wick is cut). With your other hand, cut the wicks from the bottoms of the candles to free them from the Dipper.

Please note!

- Always cover the Finish with the lid before you turn it on! The paraffin around the element in the bottom of the Finish is first to melt. This molten paraffin expands very quickly, increasing the pressure inside the Finish. Under pressure, the hot paraffin can melt its way to the surface. A jet of hot paraffin will then spray from the Finish.
- When using it for the first time, fill the Finish with a layer of liquid paraffin. The element becomes so hot that regular paraffin will 'burn' before melting, creating an unpleasant odour.



Finish normal



Finish large

Electrical devices must be inspected regularly. Electrical devices with heating are subject to shrinking and stretching. Annual maintenance is therefore necessary

Declaration of conformity



Manufacturer:
Gildewerk BV

Address:
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Hereby declares that,
FIN-00009 Gildewerk Finish normal
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comply with the stipulations found in the following EC directives, these being the most recently amended:

- EMC-directive 89/336/EEC, 91/263/EEC, 92/31/EEC and 93/68/EEC
- Low voltage directive 73/23/EEC en 93/68/EEC

and that the following standards have been met:

- EN 55014 (1995)
- EN 55104 (1995)
- EN 61000-3-3 (1995)
- EN 60335

Finalised in Haarlem on
1 September 2010

MLJ Teunissen
Director

Gildewerk Finish circuit diagram

SI Thermostat 716 RU 0-95 °C

LI Indicator lamp (red)

EI Heating element

– Finish normal 230 V / 250 W
– Finish large 230 V / 1000 W

